

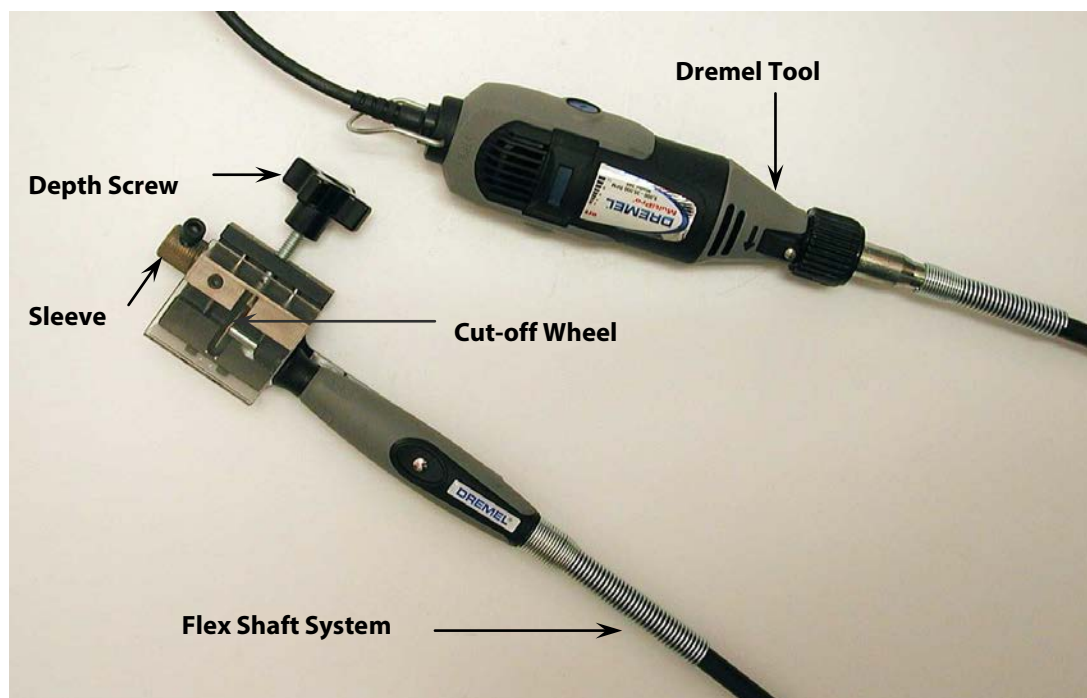
## Using the Dremel Cut-Off Tool

### CAUTION

Always wear safety glasses when using the Cut-Off Tool.

### Parts of the Cut-Off Tool

The parts of the Dremel Cut-Off Tool are identified in the picture below.



### Set-Up

Set-up the Dremel Cut-Off Tool following the steps below.

1. Attach the Flex Shaft system to the Dremel tool.
2. Put the cut-off blade in the Flex Shaft system:
  - 2.1 Use the tool supplied to loosen the screw on the tip of the Flex Shaft system.
  - 2.2 Slide the shaft of the cut-off wheel into the end.
  - 2.3 Tighten the screw with the tool supplied.
3. To change the cut-off wheel:
  - 3.1 Remove screw at the tip of the cut-off wheel shaft.
  - 3.2 Remove the old cut-off wheel.
  - 3.3 Insert the new cut-off wheel.
  - 3.4 Tighten the screw at the tip of the cut-off wheel.

*Continued on next page*

## Using the Dremel Cut-Off Tool, Continued

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### Cutting Procedure

Insert tube through the closest sized sleeve following the steps below.

1. Insert end to be cut first.
  2. Place amount of tube to cut off about 1/8" past the end of the sleeve.
  3. Hand tighten set-screw in sleeve.
  4. Turn out depth screw until sleeve block is all the way back.
  5. Place sleeve into sleeve block.
  6. Turn on Dremel Tool.
  7. Turn in depth screw until tube just touches cut-off wheel.
  8. Turn in depth screw another half a turn.
  9. Rotate sleeve in complete circle two times.
  10. Repeat Steps 6 and 7 until tube has been successfully cut off.
  11. Turn out depth screw until sleeve block is all the way back.
  12. Remove tube in reverse order of the procedure.
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