



## INSTRUCTIONS FOR USING MINCO #8 CEMENT

### 1.0 USING MINCO #8 CEMENT:

**NOTE:** Minco #8 Cement is usable from -200°C to 850°C.

- 1.1. Mix ratio is 100 parts cement to 13 parts water by weight. Add additional water until mixture is pourable for potting in small cavities or tubes.
- 1.2. Mix until consistency is smooth.
- 1.3. Apply cement as needed.
- 1.4. Allow cement to harden for 24 hours at room temperature.

**NOTE:** For best insulation results the following optional oven cure schedule can be used:  
2 hours at 75°C, 2 hours at 125°C, and 2 hours at 175°C.

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