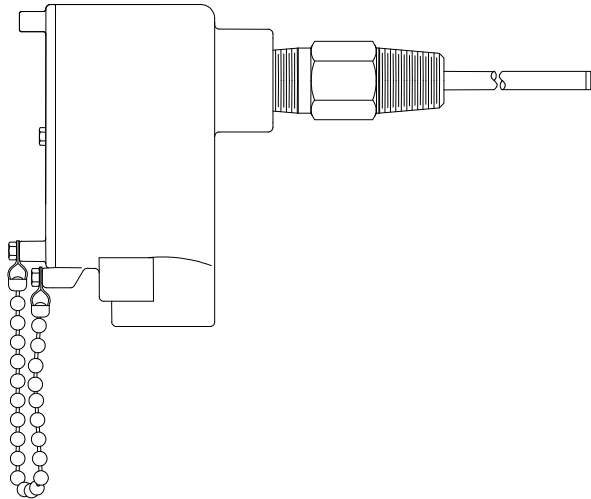


Instructions: Field Stop Ring Installation

Document 1000867 Revision A (SPI 75-0954 Appendix B)

1. Explosionproof Probe

This installation instruction explains the procedures for adding a stop ring to a .215" DIA explosionproof probe after installation using the Sargent 1056 CT hand held crimper.



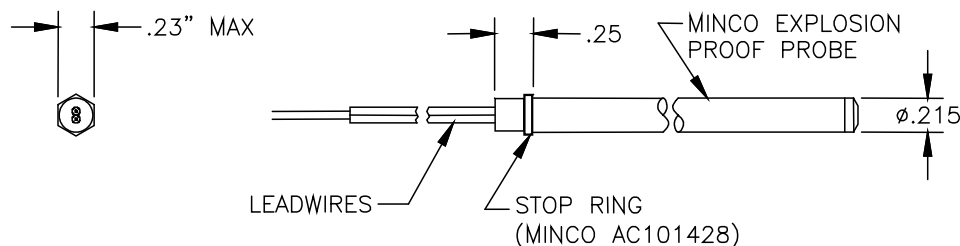
2. Reference Documents

Document 1000866 Minco Assembly & Installation Instruction FM Approved Explosionproof Thermowell Sensors (SPI 75-0954 Appendix A)

Minco models TC2654, TC2666, S9522, S10430, S12416, S12682, S100520PE, S100521PE.

3. Stop Ring Installation Instruction

A stop ring installed on a probe is pictured:



Install a stop ring on a .215" diameter probe per the following:

1. Slide the stop ring onto the probe.
2. Place the stop ring in the handheld crimper. Use position for .213 hex crimp.
3. Position stop ring 0.25" from the lead end of the probe case.
4. Firmly squeeze handles of crimper.
5. Inspect the crimp to ensure it is positioned properly and that the stop ring is no more than 0.23" across the flats. If crimp is larger than 0.23" repeat procedure from step 4 above.