1.0 USING MINCO #8 CEMENT:

**NOTE:** Minco #8 Cement is usable from -200°C to 850°C.

1.1. Mix ratio is 100 parts cement to 13 parts water by weight. Add additional water until mixture is pourable for potting in small cavities or tubes.

1.2. Mix until consistency is smooth.

1.3. Apply cement as needed.

1.4. Allow cement to harden for 24 hours at room temperature.

**NOTE:** For best insulation results the following optional oven cure schedule can be used: 2 hours at 75°C, 2 hours at 125°C, and 2 hours at 175°C.