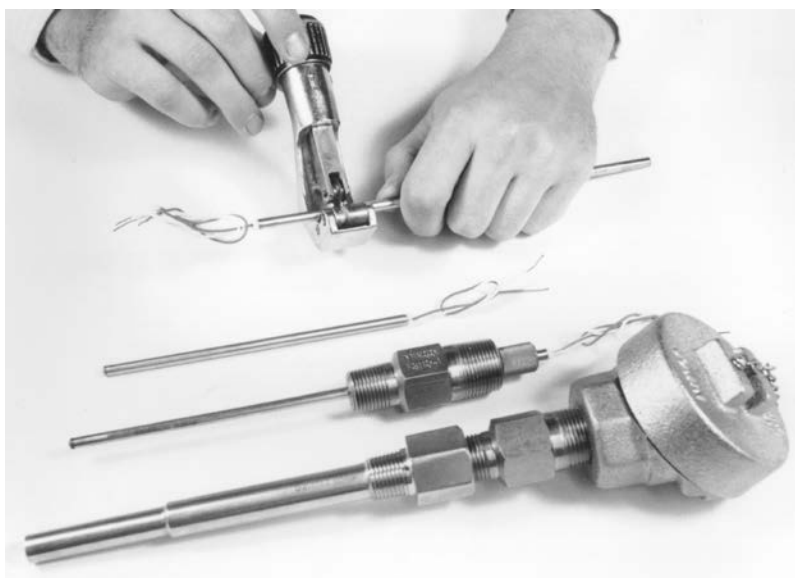


How to Shorten Cut-To-Length Probes

Procedure

Cut-to-length probes are a convenient way to keep a supply of probes in stock and shorten the length of each one individually as needed. Follow the steps below to shorten cut-to-length probes.

Step	Action
1	Remove the PTFE grommet or brass ferrule from the lead exit end of the probe and mark the proper length on the probe case.
2	Cut the case to length, going slowly to avoid crimping the case or damaging the probe's leads. <i>Note:</i> Use a good quality tubing cutter that is intended to cut stainless steel tubing or conduit. The cutter must have a sharp blade to prevent "rolling in" during cutting of the tubing. Suitable models are available from Imperial Eastman and Sears Industrial.
3	Remove and discard the hollow tube section and carefully deburr the cut end of the case.
4	Replace the PTFE grommet or brass ferrule into the lead exit end of the probe. The PTFE grommet can be slit for easier installation.



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